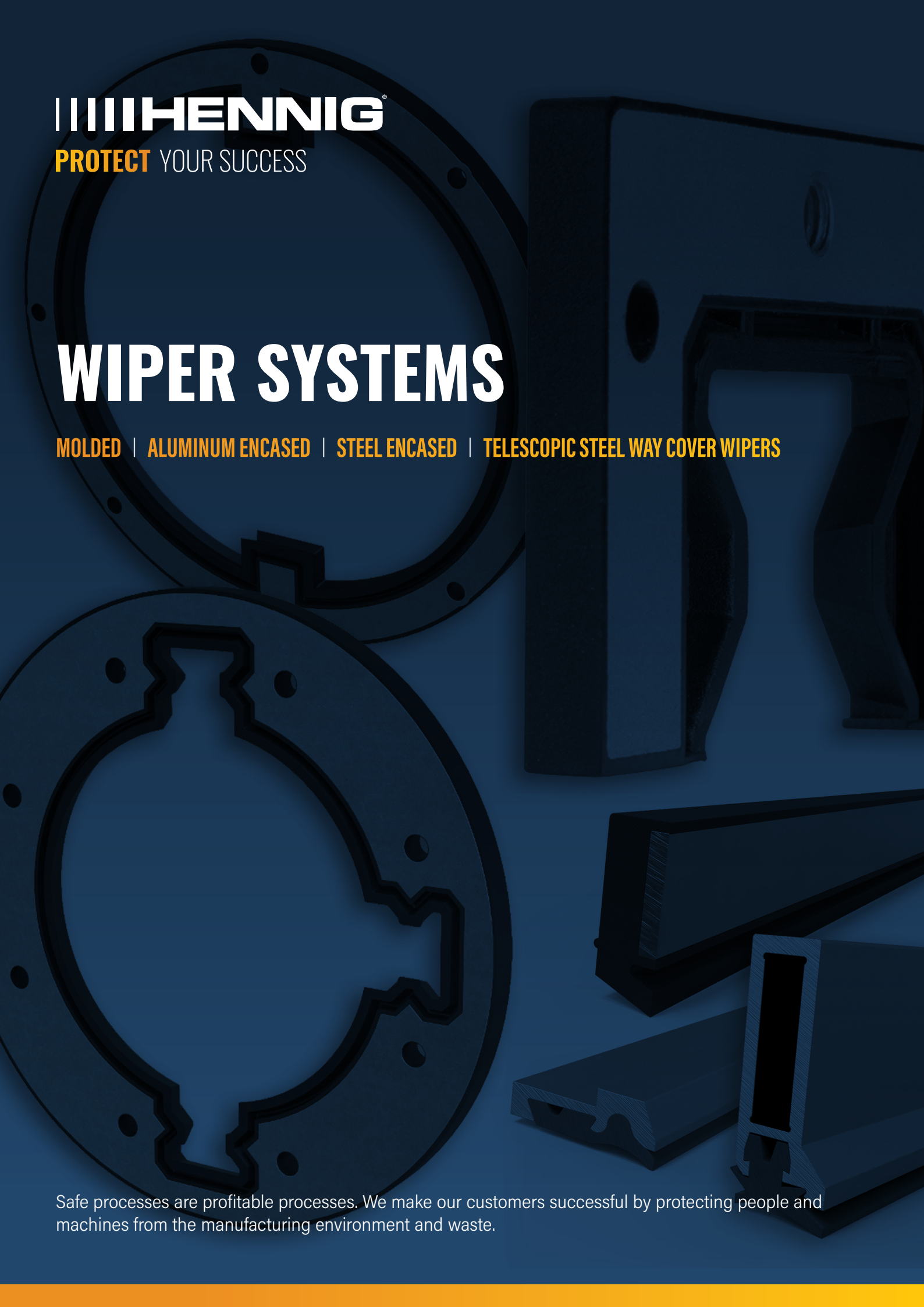


The background of the advertisement features several dark, industrial components of wiper systems. On the left, there are two circular flange-like parts with mounting holes. On the right, there are rectangular and L-shaped components, some of which appear to be telescopic or adjustable. The overall aesthetic is technical and professional, with a dark blue color scheme.

|||| HENNIG®

PROTECT YOUR SUCCESS

WIPER SYSTEMS

MOLDED | ALUMINUM ENCASED | STEEL ENCASED | TELESCOPIC STEEL WAY COVER WIPERS

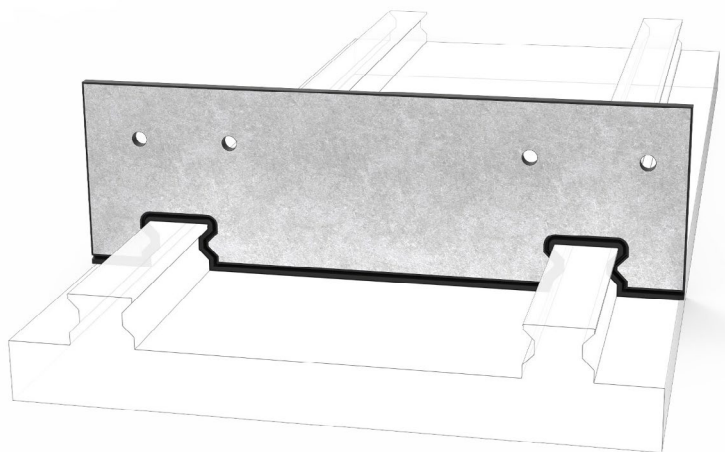
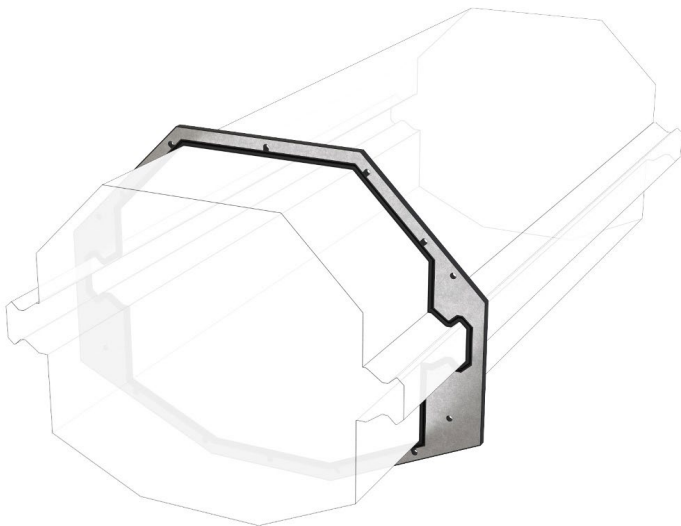
Safe processes are profitable processes. We make our customers successful by protecting people and machines from the manufacturing environment and waste.

AT HENNIG, YOUR **SUCCESS** ALWAYS COMES FIRST.

Hennig Worldwide has been a global leader since 1950, specializing in chip and coolant management, machine protection, and facility safety. We work with a wide variety of manufacturers and other facilities worldwide, helping them create and maintain safe and efficient workplaces. Our commitment to excellence extends beyond our services—we actively contribute to local communities, create regional jobs, and support the global needs of machine tool customers.

TABLE OF CONTENTS

4	Overview & Types
5	Characteristics
6-13	Molded Wipers (HEMW, SK)
14	Aluminum Encased Wipers(AL)
15	Steel Encased Wipers (AB)
16-17	Telescopic Steel Way Cover Wipers (C-Series, CL1, eN, F)
18-19	Facilities & Contacts





PROTECT YOUR SUCCESS

The huge field of applications in the machine tool sector has, over the years, created an increasing number of unique, specialized wipers as well as a large number of sealing solutions. Whether you require resistance to abrasion, chips, oils, coolants, acids, greases, high temperatures, or low coefficient and friction on guideways, we have wipers and sealant systems for any of your requirements. In addition to a wide range of stock wipers, we can also manufacture extremely durable custom wipers for your application.

OVERVIEW & TYPES

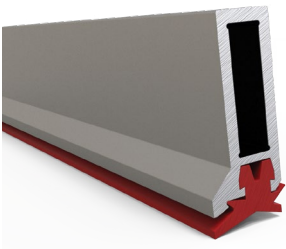
- Wide range of stock wipers
- Any custom shapes according to your requirements
- Excellent durability
- Various material choices for resistance to oils, greases, coolants, chips, and high temperatures



MOLDED WIPERS

- Over 20 standard designs for a variety of applications
- NBR and Viton wiper lips with steel, aluminum, or no insert (depending on wiper type)
- Custom molds available depending on your application

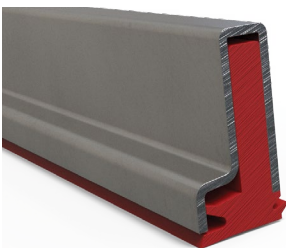
See pages 6-13 for details



ALUMINUM ENCASED WIPERS

- Polyurethane 85 shore A wiper lip with aluminum carrier
- Low weight
- Low coefficient of friction

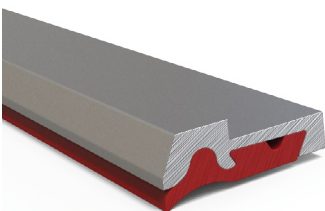
See page 14 for details



STAINLESS STEEL ENCASED WIPERS

- Polyurethane wiper lip with stainless steel carrier
- Sealing on backside to prevent coolant flow
- High mechanical load capacity

See page 15 for details



TELESCOPING COVER & APRON COVER WIPERS

- Polyurethane wiper lip with steel carrier
- Designed with a low profile specifically for telescopic steel covers and apron covers
- Replaceable wiper lips

See pages 16-17 for details

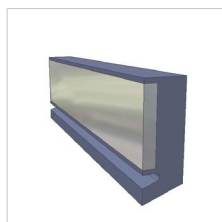
WIPER CHARACTERISTICS

Type	Design						Mount Position	Recommended Use				Technical Data														
	Standard length ex stock	Profiled form ex works	Minimum quantities, profiled (pieces)		Moulding cost	Standard lengths with holes		Customer-profiled	Vertical (to wiping surface)	Horizontal (to wiping surface)	Prototype/samples	Series	On pallet changers	On telescopic steel covers	Material of support profile	Material of wiper lip	Recommended pre-load (mm)	Replaceable wiper lip	Lip for 90° angles	Joint at the fastening surface	Two-way wiper lip	Resistance to permanently high temperatures	Resistance to short-term high temperatures	Resistance to abrasion	Resistance to tear propagation	Resistance to acids, alkaline solutions, petrol
AB (I, III, V)	530	●	-	x	✓	●	●	○	●	●	●	○	CrNi	PU	0.5-1	✓	✓	✓	x	90	130	●	●	●	●	●
	1000																									
	2000																									
AL (I, III)	1000	○	-	x	✓	●	●	○	●	●	○	○	AL	PU	0.5-1	✓	x	✓	✓	80	130	●	●	●	●	○
eN (I, II)	500	○	-	x	x	○	●	●	●	●	○	●	St	NBR	0.5-1	x	x	x	x	80	130	●	●	●	●	●
eN (I-8x2, I-20x2)	500	○	-	x	✓	●	○	●	●	●	○	○	St	NBR	0.5-1	x	x	x	x	100	130	●	●	●	●	●
F1 (mini)	500	○	-	x	✓		●	○	●	●	○	○	St	SK	0.5-1	x	x	x	x	100	130	●	●	●	●	●
SK	-	●	50	✓	x	○	●	○	✓	●	●	○	St	SK	0.5-1	x	✓	✓	x	100	115	●	●	●	●	●
CL1	-	○	x	x	x	○	○	●	✓	●	○	●	St	PU	3-4	✓	x	x	x	100	130	●	●	●	●	●

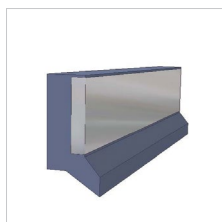
● = Excellent ○● = Good ○ = Suited under certain conditions ○ = unsuitable ✓ = Yes x = No
 CrNi = Stainless steel AL = Aluminum St = Steel PU = Polyurethane NBR = Nitrile rubber SK = Synthetic rubber

MOLDED WIPERS

- A new generation of wipers - custom molded per your requirements
- NBR and Viton wiper lips with steel, aluminum, or no insert (depending on wiper type)
- Excellent resistance to abrasion, chemicals, coolants, mineral oils, and acids
- Low sliding friction
- Over 20 standard designs for a variety of applications
- Custom molds available depending on your application



HEMW A
Page 6



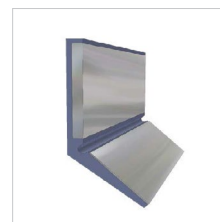
HEMW B
Page 7



HEMW C
Page 8



HEMW CS
Page 8



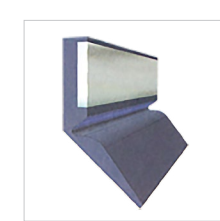
HEMW D
Page 8



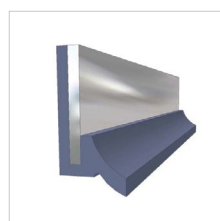
HEMW E
Page 9



HEMW F
Page 9



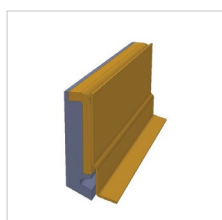
HEMW G
Page 9



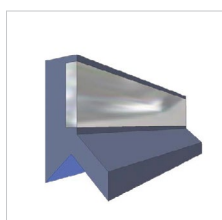
HEMW H
Page 9



HEMW L
Page 10



HEMW R
Page 10



HEMW V
Page 10



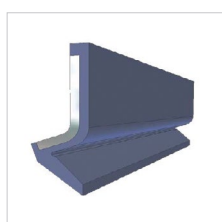
HEMW K
Page 10



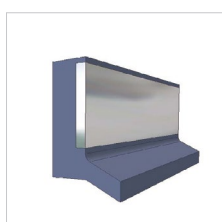
HEMW P
Page 11



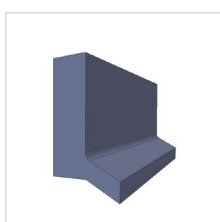
HEMW S
Page 11



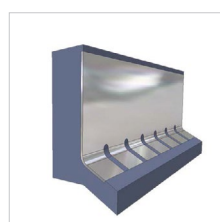
HEMW N
Page 11



HEMW U 1-2
Page 11



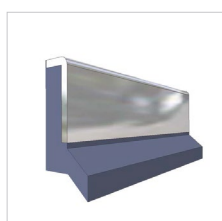
HEMW U 3-4
Page 12



HEMW U 5-6
Page 12



HEMW U 7-8
Page 12



HEMW U 9-10
Page 12



HEMW U 11-12
Page 13



HEMW X 1-2
Page 13



HEMW X 3-4
Page 13



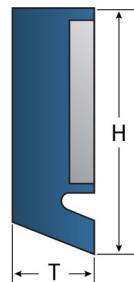
SK
Page 13

MOLDED WIPERS

All dimensions shown in mm.

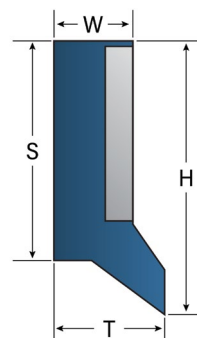
HEMW A

Type	H	T	Length	Material
HEMW A1	14	6.5	500	NBR
HEMW A2	14	6.5	500	FPM
HEMW A3	18	6.5	500	NBR
HEMW A4	18	6.5	500	FPM
HEMW A5	25	6.5	500	NBR
HEMW A6	25	6.5	500	FPM
HEMW A7	14	5	500	NBR
HEMW A8	14	5	500	FPM
HEMW A9	18	5	500	NBR
HEMW A10	18	5	500	FPM
HEMW A11	25	5	500	NBR
HEMW A12	25	5	500	FPM



HEMW B

Type	H	S	W	T	Length	Material
HEMW B 1	9.5	7.5	2.5	5	560	NBR
HEMW B 1 L	9.5	7.5	2.5	5	1000	NBR
HEMW B 2	9.5	7.5	2.5	5	560	FPM
HEMW B 2 L	9.5	7.5	2.5	5	1000	FPM
HEMW B 3	15	11.5	5	7	560	NBR
HEMW B 3 L	15	11.5	5	7	1000	NBR
HEMW B 4	15	11.5	5	7	560	FPM
HEMW B 4 L	15	11.5	5	7	1000	FPM
HEMW B 5	18	15	5	9	560	NBR
HEMW B 5 L	18	15	5	9	1000	NBR
HEMW B 6	18	15	5	9	560	FPM
HEMW B 6 L	18	15	5	9	1000	FPM
HEMW B 7	21	17.5	5	7	560	NBR
HEMW B 7 L	21	17.5	5	7	1000	NBR
HEMW B 8	21	17.5	5	7	560	FPM
HEMW B 8 L	21	17.5	5	7	1000	FPM
HEMW B 9	25	21	11	11	560	NBR
HEMW B 9 L	25	21	11	11	1000	NBR
HEMW B 10	25	21	11	11	560	FPM
HEMW B 10 L	25	21	11	11	1000	FPM
HEMW B 11	26	23	5	7	560	NBR
HEMW B 11 L	26	23	5	7	1000	NBR
HEMW B 12	26	23	5	7	560	FPM
HEMW B 12 L	26	23	5	7	1000	FPM
HEMW B 13	30	27	5	7	560	NBR
HEMW B 14	31	27	5	7	560	FPM
HEMW B 15	31	28	5	7	560	NBR
HEMW B 15 L	31	28	5	7	1000	NBR
HEMW B 16	31	28	5	7	560	FPM
HEMW B 16 L	31	28	5	7	1000	FPM
HEMW B 17	36	33	5	7	560	NBR
HEMW B 18	36	33	5	7	560	FPM
HEMW B 19	39	36	5	7	560	NBR
HEMW B 20	39	36	5	7	560	FPM

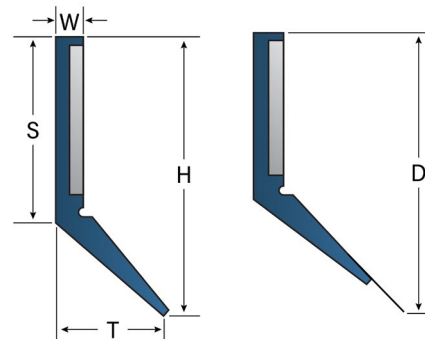


MOLDED WIPERS

All dimensions shown in mm.

HEMW C

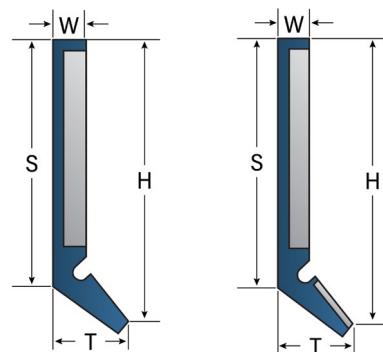
Type	Protection	H	S	W	T	D	Length	Material
HEMW C 1	Spring Steel	25	15.5	3	12	29	800	NBR
HEMW C 2	Spring Steel	25	15.5	3	12	29	800	FPM
HEMW C 3	-	25	15.5	3	12	-	800	NBR
HEMW C 4	-	25	15.5	3	12	-	800	FPM
HEMW C 5	Spring Steel	30	20.5	3	12	34	800	NBR
HEMW C 5 L	Spring Steel	30	20.5	3	12	34	1000	NBR
HEMW C 6	Spring Steel	30	20.5	3	12	34	800	FPM
HEMW C 6 L	Spring Steel	30	20.5	3	12	34	1000	FPM
HEMW C 7	-	30	20.5	3	12	-	800	NBR
HEMW C 7 L	-	30	20.5	3	12	-	1000	NBR
HEMW C 8	-	30	20.5	3	12	-	800	FPM
HEMW C 8 L	-	30	20.5	3	12	-	1000	FPM
HEMW C 9	Spring Steel	35	25.5	3	12	39	800	NBR
HEMW C 10	Spring Steel	35	25.5	3	12	39	800	FPM
HEMW C 11	-	35	25.5	3	12	-	800	NBR
HEMW C 12	-	35	25.5	3	12	-	800	FPM



w/ steel spring

HEMW CS

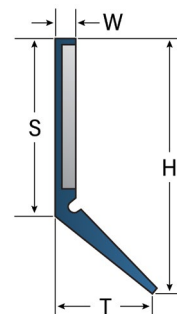
Type	Protection	H	S	W	T	Length	Material
HEMW CS 1	Spring Steel	27	22.7	3	7.3	800	NBR
HEMW CS 2	Spring Steel	27	22.7	3	7.3	800	FPM
HEMW CS 3	-	27	22.7	3	7.3	800	NBR
HEMW CS 4	-	27	22.7	3	7.3	800	FPM
HEMW CS 5	Spring Steel	27	22.7	3	7.3	1500	NBR
HEMW CS 6	Spring Steel	27	22.7	3	7.3	1500	FPM
HEMW CS 7	-	27	22.7	3	7.3	1500	NBR
HEMW CS 8	-	27	22.7	3	7.3	1500	FPM



w/ steel spring

HEMW D

Type	Protection	H	S	W	T	Length	Material
HEMW D 1	Spring Steel	39	27	3	15	850	NBR
HEMW D 2	Spring Steel	39	27	3	15	850	FPM
HEMW D 3	-	39	27	3	15	850	NBR
HEMW D 4	-	39	27	3	15	850	FPM
HEMW D 5	Spring Steel	32	20	3	15	850	NBR
HEMW D 6	Spring Steel	32	20	3	15	850	FPM
HEMW D 7	-	32	20	3	15	850	NBR
HEMW D 8	-	32	20	3	15	850	FPM
HEMW D 9	Spring Steel	45	27	3	21.5	1000	NBR
HEMW D 10	Spring Steel	45	27	3	21.5	1000	FPM
HEMW D 11	-	45	27	3	21.5	1000	NBR
HEMW D 12	-	45	27	3	21.5	1000	FPM



MOLDED WIPERS

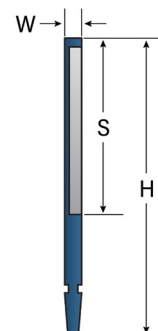
All dimensions shown in mm.

HEMW E

Type	Protection	H	S	W	Length	Material
HEMW E 1	Spring Steel	25	17.3	2	600	NBR
HEMW E 2	Spring Steel	25	17.3	2	600	FPM
HEMW E 3	-	34	19.3	2	600	NBR
HEMW E 4	-	34	19.3	2	600	FPM

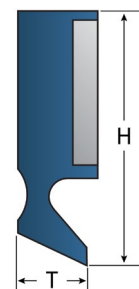
Swinging stripping lip

Classic design with steel support



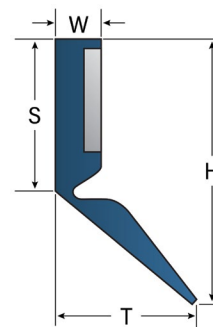
HEMW F

Type	H	T	Length	Material
HEMW F 1	22	10.5	1000	NBR
HEMW F 2	22	10.5	1000	FPM
HEMW F 3	28	10.5	1000	NBR
HEMW F 4	28	10.5	1000	FPM
HEMW F 5	40	10.5	1000	NBR
HEMW F 6	40	10.5	1000	FPM



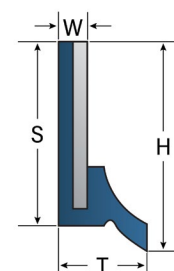
HEMW G

Type	H	S	W	T	Length	Material
HEMW G 1	30	17	5	15.5	600	NBR
HEMW G 2	40	17	5	15.5	600	FPM
HEMW G 3	40	27	5	15.5	600	NBR
HEMW G 4	40	27	5	15.5	600	FPM



HEMW H

Type	H	S	W	T	Length	Material
HEMW H 1	12.5	11	2	6	500	NBR
HEMW H 2	12.5	11	2	6	500	FPM

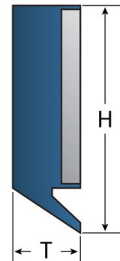


MOLDED WIPERS

All dimensions shown in mm.

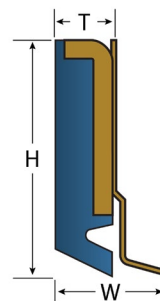
HEMW L

Type	H	T	Length	Material
HEMW L 1	18.5	6.5	1000	NBR
HEMW L 2	18.5	6.5	1000	FPM
HEMW L 3	22	6.5	1000	NBR
HEMW L 4	22	6.5	1000	FPM
HEMW L 5	26	6.5	1000	NBR
HEMW L 6	26	6.5	1000	FPM



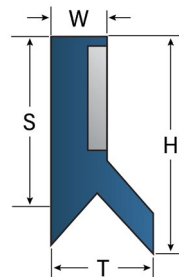
HEMW R

Type	H	T	W	Length	Material
HEMW R 1	18	6.5	12	300	NBR
HEMW R 2	18	6.5	12	300	FPM
HEMW R 3	34	6.5	12	300	NBR
HEMW R 4	34	6.5	12	300	FPM



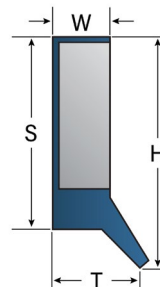
HEMW V

Type	H	S	T	W	Length	Material
HEMW V 1	21	20	11	6	560	NBR
HEMW V 2	21	20	11	6	560	FPM
HEMW V 3	26	25	11	6	560	NBR
HEMW V 4	26	25	11	6	560	FPM
HEMW V 5	26	25	11	6	1000	NBR
HEMW V 6	26	25	11	6	1000	FPM



HEMW K

Type	H	S	T	W	Length	Material
HEMW K 1	18	15	7.5	4.5	500	NBR
HEMW K 2	18	15	7.5	4.5	500	FPM
HEMW K 3	25	22	7.5	4.5	500	NBR
HEMW K 4	25	22	7.5	4.5	500	FPM

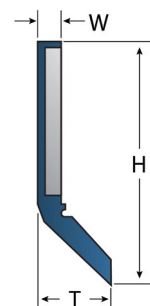


MOLDED WIPERS

All dimensions shown in mm.

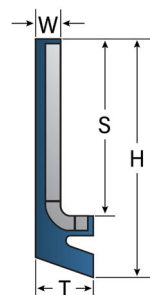
HEMW P

Type	H	T	W	Length	Material
HEMW P 1	30	9.5	3	1000	NBR
HEMW P 2	30	9.5	3	1000	FPM



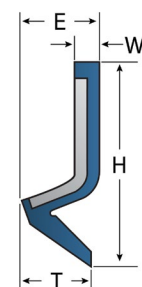
HEMW S

Type	H	S	T	W	Length	Material
HEMW S 1	18	11.5	6	2.6	300	NBR
HEMW S 2	18	11.5	6	2.6	300	FPM
HEMW S 3	25	18.5	6	2.6	300	NBR
HEMW S 4	25	18.5	6	2.6	300	FPM
HEMW S 5	30	23.5	6	2.6	300	NBR
HEMW S 6	30	23.5	6	2.6	300	FPM
HEMW S 7	40	33.5	6	2.6	300	NBR
HEMW S 8	40	33.5	6	2.6	300	FPM



HEMW N

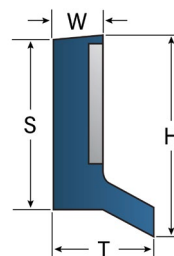
Type	H	E	T	W	Length	Material
HEMW N 1	26	10	9	3	500	NBR
HEMW N 2	26	10	9	3	500	FPM
HEMW N 3	26	10	9	3	1000	NBR
HEMW N 4	26	10	9	3	1000	FPM



HEMW U 1/2

Type	H	S	T	W	Length	Material
HEMW U 1	25.4	22	12.7	6.35	560	NBR
HEMW U 2	25.4	22	12.7	6.35	560	FPM

Classic design with steel support



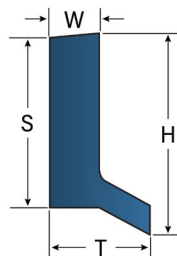
MOLDED WIPERS

All dimensions shown in mm.

HEMW U 3/4

Type	H	S	T	W	Length	Material
HEMW U 3	25.4	22	12.7	6.35	560	NBR
HEMW U 4	25.4	22	12.7	6.35	560	FPM

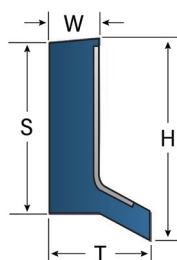
Flexible design without steel support



HEMW U 5/6

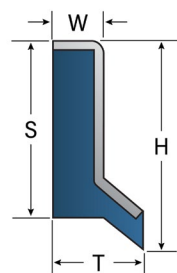
Type	H	S	T	W	Length	Material
HEMW U 5	25.4	22	12.7	6.35	560	NBR
HEMW U 6	25.4	22	12.7	6.35	560	FPM

Flexible design with spring steel strip



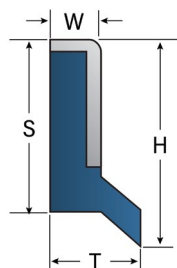
HEMW U 7/8

Type	H	S	T	W	Length	Material
HEMW U 7	25	21	11	6	560	NBR
HEMW U 8	25	21	11	6	560	FPM



HEMW U 9/10

Type	H	S	T	W	Length	Material
HEMW U 9	25	21	11	6	560	NBR
HEMW U 10	25	21	11	6	560	FPM



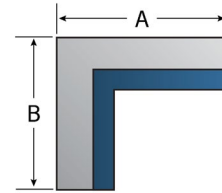
MOLDED WIPERS

All dimensions shown in mm.

HEMW U 11/12

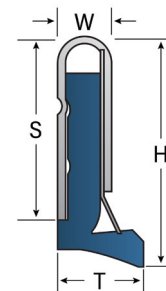
Type	H	S	T	W	A	B	Material
HEMW U 3	25.4	22	12.7	6.35	76.2	76.2	NBR
HEMW U 4	25.4	22	12.7	6.35	76.2	76.2	FPM

Elbow



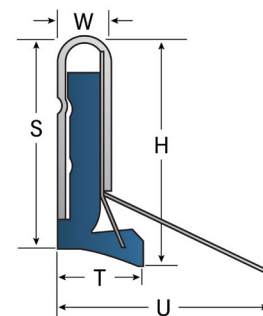
HEMW X1/2

Type	H	S	T	W	Length	Material
HEMW X 1	27.5	21.5	10	6	500	NBR
HEMW X 2	27.5	21.5	10	6	500	FPM



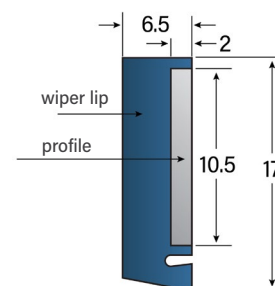
HEMW X3/4

Type	H	S	T	W	U	Length	Material
HEMW X 3	27.5	21.5	10	6	25.2	500	NBR
HEMW X 4	27.5	21.5	10	6	25.2	500	FPM



SK

- High molding accuracy ensures excellent wiping results
- The wipers consist of synthetic rubber vulcanized on a steel plate
- Lip materials: NBR, Viton
- Support profile materials: Steel (also galvanized), high-grade steel or aluminum
- Permanent temperature resistance 100°C, momentarily 135°C
- Resistant to mineral oil, coolants, and micro-organisms
- High dimensional accuracy
- Good resistance to abrasion
- Little deformation by compression

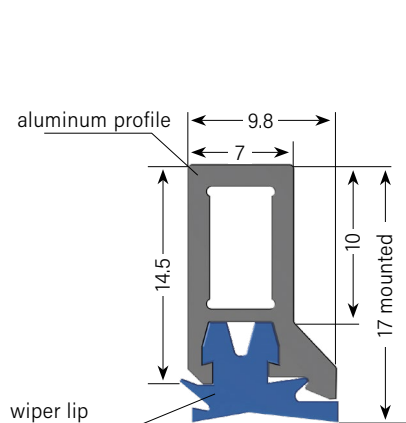


AL (ALUMINUM ENCASED)

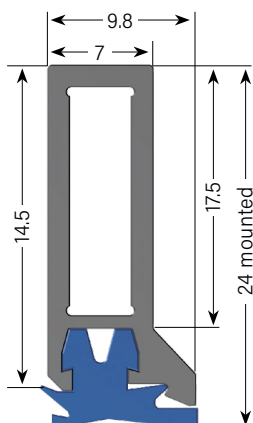
- Particularly suitable in case of high volumes of coolants and swarf
- Easy to cut and process, these wipers are ideal for service and repair
- Anodized aluminum precision profile with integrated lip protection against hot swarf
- Replaceable lip
- The two-way wiper system prevents the penetration of swarf and coolant
- Fastening with hexagon socket screws according to DIN 912, oval head or button head socket screw
- The 90° connecting pieces ensure the connection of the wiper sides

All dimensions shown in mm.

AL1



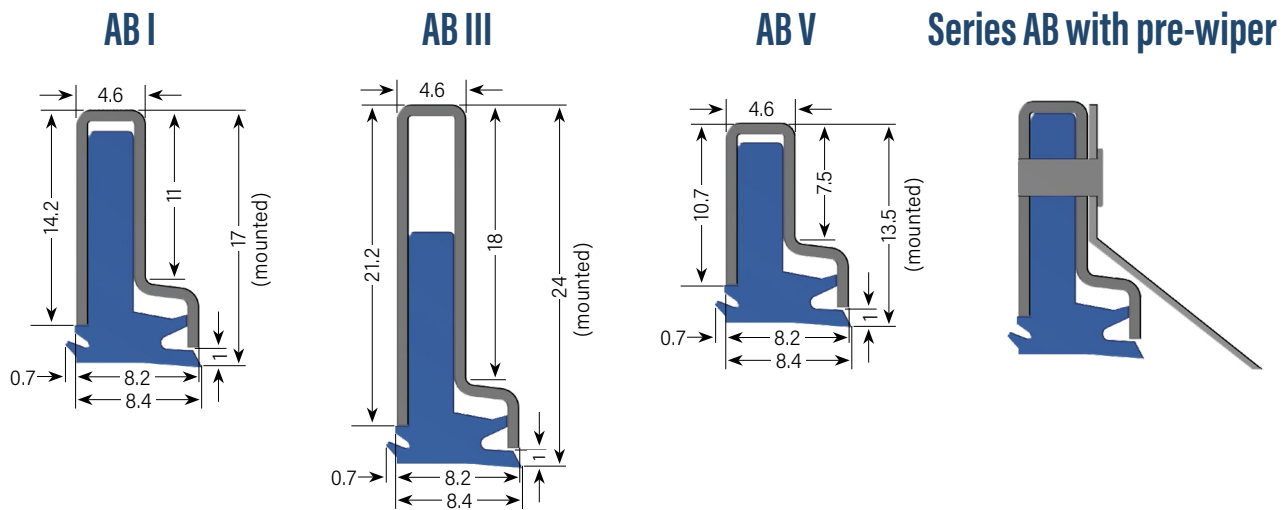
AL3



AB I, III, IV (STEEL ENCASED)

- For use in metal-cutting machines with large volumes of chips and coolants
- Standard lengths can be profiled by the customer for service and repairs
- Factory-profiled forms ensure an excellent wiping performance
- Stainless steel support profiles ensure high mechanical stability under permanent load
- With elastic, highly abrasion-proof polyurethane wiper lips. Permanent temperature resistance 90°C
- Partly resistant to acids, leaches, and gasoline
- Easy to replace
- The miter joints of the wiper casing are welded
- 90° wiper lip with a 45° chamfer molded in one piece
- Protected against hot chips and mechanical damage
- Standard lengths available in stock (mm): AB I, AB III - 530/1000/2000, AB V - 1000
- Can be profiled to nearly any designs according to drawing or sketch
- Mounting holes included upon request

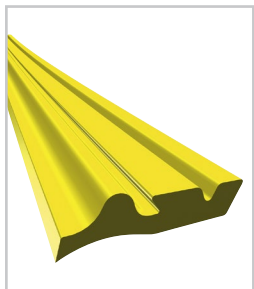
All dimensions shown in mm.



C-SERIES, eN, F1 (WAY COVER WIPERS)

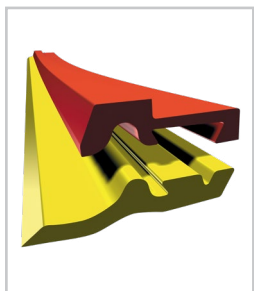
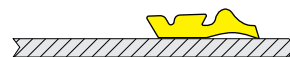
■ wiper lip
 ■ profile support
 ▨ sheet metal box
 ■ damping material
 ■ profile support

All dimensions shown in mm.



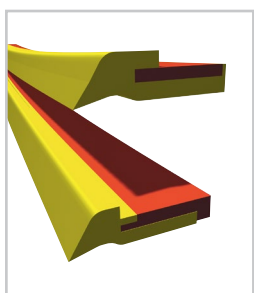
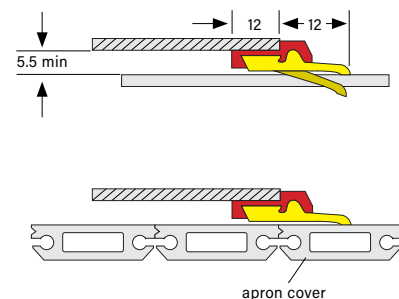
C SERIES

- Same design for all types of C wipers (except CL1—see below)
 - Highly wear-resistant polyurethane lips ensuring optimum resistance to water, coolants, chemicals and oil
- See page 17 for variations and dimensions**



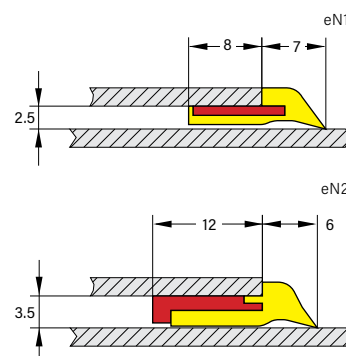
C SERIES - CL1

- Usable for large surfaces and aluminum apron systems for manifold applications
- Optimum wiping effect: will wipe uneven surfaces up to 4 mm
- Highly durable and resistant against all common coolants
- Exchangeable and suitable for all profiles of series C2, C3, C5, and C6 profiles from the C Series (Illustration: CL1 with C2 profile)



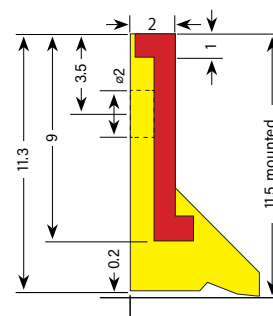
eN SERIES

- Used on telescopic steel way covers for slideways with small cross-sections
- Wiper lip vulcanized to a flat steel profile
- Highly wear-resistant polyurethane lip, resistant to oil, coolants, and microbes
- Standard length: 500 mm



F1 (mini)

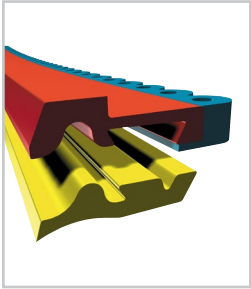
- Compact wiper with a height of only 11.5 mm
- Especially useful where space is limited, e.g. on extractors or slides
- The wiper lip is vulcanized on a steel profile
- Low priced wiper based on the proven SK-series
- Standard length: 500 mm



C-SERIES (WAY COVER WIPERS)

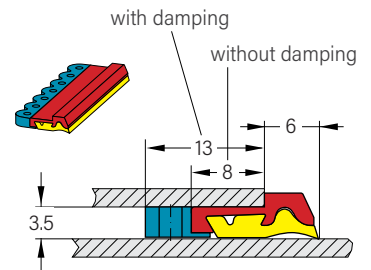
■ wiper lip
 ■ profile support
 ▨ sheet metal box
 ■ damping material
 ■ profile support

All dimensions shown in mm.



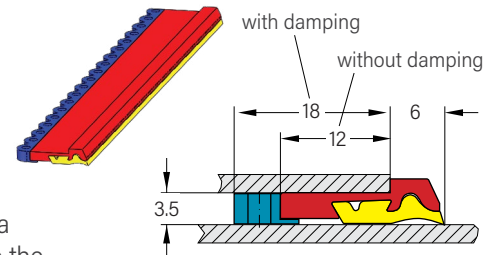
C2

- Smallest wiper of the "C" series
- Replaceable wiper lips
- Very little space required (regarding the mounting height and depth)
- Also available with a rubber profile vulcanized on the profiled support, for optimum damping properties at high traverse speeds (illustrations show C2 with damping)



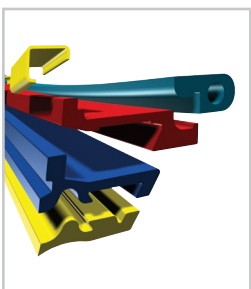
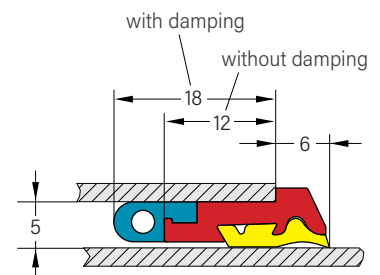
C3

- Wider profile to ensure a better adhesion when spot-welding it to the box
- Replaceable wiper lips
- Mounting height requires very little spacing
- Can be screwed onto the cover box
- Optimum rigidity of the cover box in the wiper area
- Available with and without damping (illustration to the left shows wiper without damping, illustration to the right shows wiper with damping)
- Assembly dimension with damping 18 mm



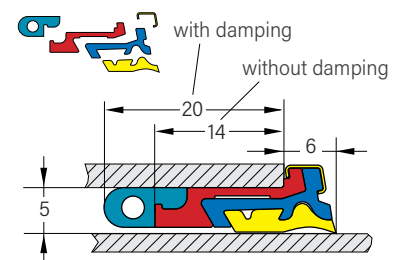
C5

- Designed for large covers
- Replaceable wiper lips
- A combination of C5 and C3 wipers is possible
- Optimum rigidity of the cover box in the wiper area
- Available with and without damping (illustrations show C5 with damping)



C6

- Can be replaced directly on the machine without disassembling the cover
- Time saving and cost-effective
- Available with and without damping (illustrations show C6 with damping)
- Replaceable profile (shown in blue) is fixed with spring clamps
- Solid profile support (shown in red) is welded with the box plate and remains on the cover



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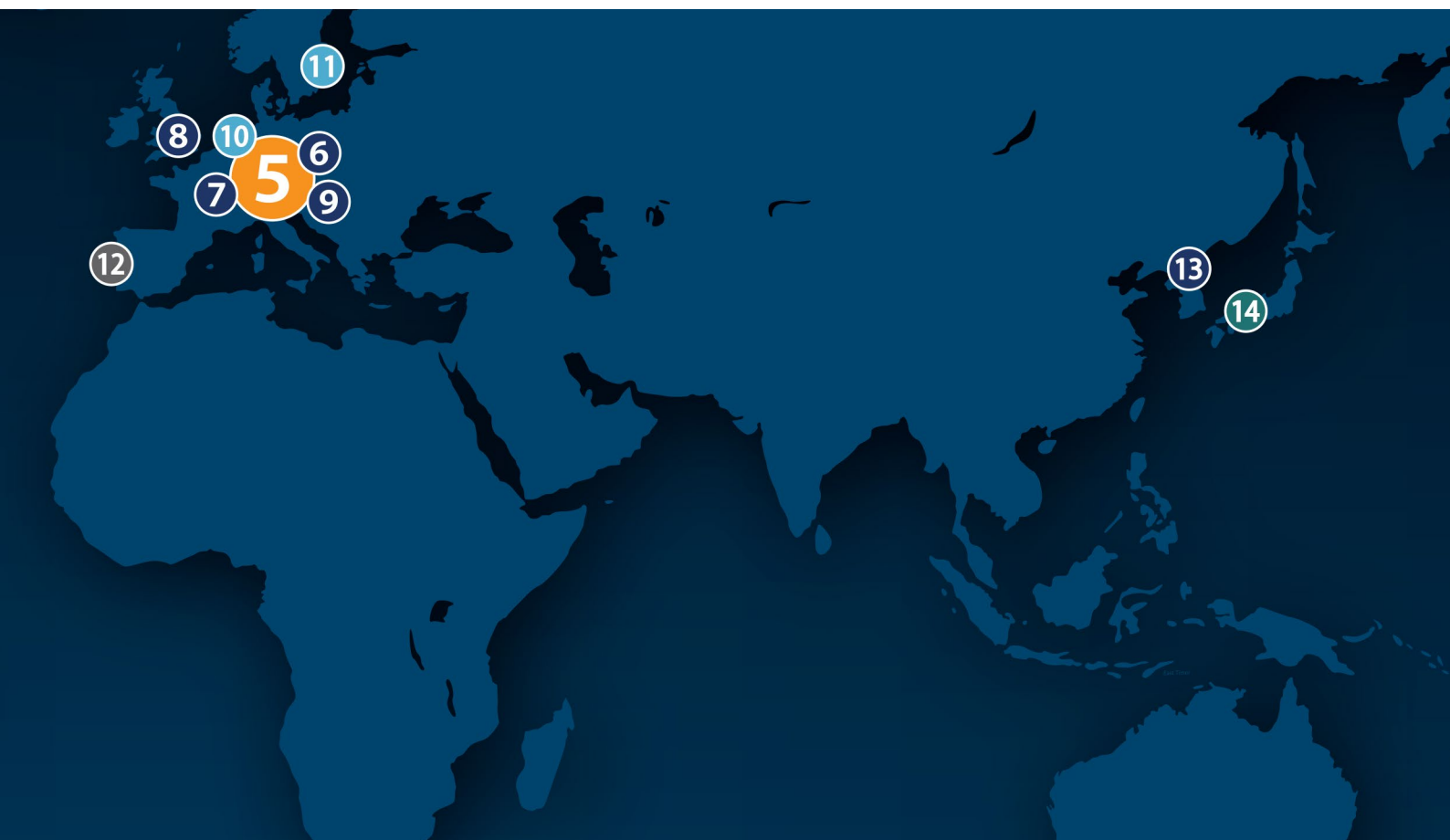
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